



Manufacturer & Exporter of Dyestuff  
since 1981



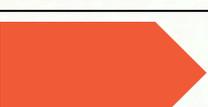
# BROCHURE

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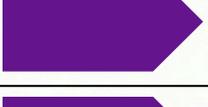


# Direct Dyes

[www.hariind.com](http://www.hariind.com)

| Shade<br>PDR 2%<br>LIQ 5%   | Item Name                | Colour Index | Fastness |       |
|---|--------------------------|--------------|----------|-------|
|   |                          |              | Light    | Water |
|    | Harimine Brown M LIQ     | Mixture      | 4-5      | 3     |
|    | Harimine Brown NB        | Brown 44     | 4        | 3-4   |
|    | Harimine Brown NB LIQ    | Brown 44     | 4        | 3-4   |
|    | Harimine Red 12B         | Red 31       | 2        | 3     |
|    | Harimine Red 5BL         | Red 81       | 4        | 4     |
|   | Harimine Red 5BL LIQ     | Red 81       | 4        | 4     |
|  | Harimine Scarlet 6BS     | Red 239      | 3-4      | 3     |
|  | Harimine Scarlet 6BS LIQ | Red 239      | 3-4      | 3     |
|  | Harimine Red 254         | Red 254      | 5        | 5     |
|  | Harimine Red 254 LIQ     | Red 254      | 5        | 5     |
|  | Harimine Orange SE       | Orange 26    | 2        | 1-2   |
|  | Harimine Orange TGLL     | Orange 34    | 4        | 4     |
|  | Harimine Orange TGLL LIQ | Orange 34    | 4        | 4     |
|  | Harimine Orange 118 LIQ  | Orange 118   | 4-5      | 4-5   |

| Shade<br>PDR 2%<br>LIQ 5% | Item Name                         | Colour Index | Fastness |       |
|---------------------------|-----------------------------------|--------------|----------|-------|
|                           |                                   |              | Light    | Water |
|                           | Harimine Yellow 11                | Yellow 11    | 3-4      | 2-3   |
|                           | Harimine Yellow 11 LIQ            | Yellow 11    | 3-4      | 2-3   |
|                           | Harimine Yellow                   | Yellow 34    |          |       |
|                           | Harimine Golden Yellow AS         | Mixture      | 5        | 5     |
|                           | Harimine Golden Yellow AAR<br>LIQ | Mixture      | 5        | 5     |
|                           | Harimine Blue 14 LIQ              | Blue 14      |          |       |
|                           | Harimine Sky Blue FF              | Blue 15      |          |       |
|                           | Harimine Sky Blue FF LIQ          | Blue 15      |          |       |
|                           | Harimine Blue 71                  | Blue 71      | 5        | 3-4   |
|                           | Harimine Terq Blue GL             | Blue 86      | 2        | 2     |
|                           | Harimine Terq Blue GL LIQ         | Blue 86      | 2        | 2     |
|                           | Harimine Fast Blue FBL            | Blue 199     | 6        | 3     |
|                           | Harimine Fast Blue FBL LIQ        | Blue 199     | 6        | 3     |
|                           | Harimine Blue 273 LIQ             | Blue 273     |          |       |

| Shade<br>PDR 2%<br>LIQ 5%   | Item Name                            | Colour Index | Fastness |       |
|---|--------------------------------------|--------------|----------|-------|
|   |                                      |              | Light    | Water |
|    | Harimine Blue 279 LIQ                | Blue 279     | 5        | 5     |
|    | Harimine Blue                        | Mixture      | 5-6      | 5     |
|    | Harimine Violet MB                   | Violet 9     |          |       |
|    | Harimine Violet MB LIQ               | Violet 9     |          |       |
|    | Harimine Brilliant Violet 5B         | Violet 35    | 6        | 6     |
|   | Harimine Brilliant Violet 5B LIQ     | Violet 35    | 6        | 6     |
|  | Harimine Fast Violet B / Helio B     | Violet 51    | 6        | 6     |
|  | Harimine Fast Violet B LIQ / Helio B | Violet 51    | 6        | 6     |
|  | Harimine Black NB                    | Black 22     | 6        | 4-5   |
|  | Harimine Paper Black                 | Mixture      | 4        | 3     |
|  | Harimine Black 168 LIQ               | Black 168    | 5        | 3     |

THE SHADES SHOWN ABOVE ARE FOR REFERENCE ONLY

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# Basic Dyes

| Shade<br>PDR 2%<br>LIQ 5%   | Item Name                        | Colour Index | Fastness |       |
|---|----------------------------------|--------------|----------|-------|
|   |                                  |              | Light    | Water |
|    | Harisol Bismark Brown Y/G        | Brown 1      | 2-3      | 2     |
|    | Harisol Bismark Brown Y/G<br>LIQ | Brown 1      | 2-3      | 2     |
|    | Harisol Bismark Brown R<br>200%  | Brown 4      | 2-3      | 2-3   |
|    | Harisol Bismark Brown R<br>LIQ   | Brown 4      | 2-3      | 2-3   |
|    | Harisol Paper Brown BR           | Brown 4      | 2-3      | 2-3   |
|   | Harisol Brown SG LIQ             | Mixture      | 2-3      | 2     |
|  | Harisol Brown MAP LIQ            | Mixture      | 2-3      | 2-3   |
|  | Harisol Gold Brown               | Mixture      | 2-3      | 2-3   |
|  | Harisol Red 14 LIQ               | Red 14       |          |       |
|  | Harisol Brilliant Pink LIQ       | Mixture      | 2-3      | 2-3   |
|  | Harisol Chrysodine R             | Orange 1     |          |       |
|  | Harisol Chrysodine R LIQ         | Orange 1     |          |       |
|  | Harisol Chrysodine Y             | Orange 2     | 2-3      | 2-3   |
|  | Harisol Chrysodine Y LIQ         | Orange 2     | 2-3      | 2-3   |

| Shade<br>PDR 2%<br>LIQ 5%   | Item Name                   | Colour Index | Fastness |       |
|---|-----------------------------|--------------|----------|-------|
|   |                             |              | Light    | Water |
|    | Harisol Auramine O          | Yellow 2     | 2-3      | 2-3   |
|    | Harisol Auramine O LIQ      | Yellow 2     | 2-3      | 2-3   |
|    | Harisol Yellow 28           | Yellow 28    | 2-3      | 2-3   |
|    | Harisol Yellow 28 LIQ       | Yellow 28    | 2-3      | 2-3   |
|    | Harisol Yellow 96 LIQ       | Yellow 96    | 2-3      | 2-3   |
|   | Harisol Diamond Green       | Green 1      | 2-3      | 2-3   |
|  | Harisol Diamond Green LIQ   | Green 1      | 2-3      | 2-3   |
|  | Harisol Malachite Green     | Green 4      | 2-3      | 2-3   |
|  | Harisol Malachite Green LIQ | Green 4      | 2-3      | 2-3   |
|  | Harisol Methylene Blue      | Blue 9       | 2-3      | 2-3   |
|  | Harisol Victoria Blue       | Blue 26      | 2-3      | 2-3   |
|  | Harisol Victoria Blue LIQ   | Blue 26      | 2-3      | 2-3   |
|  | Harisol Blue 140            | Blue 140     | 2-3      | 2-3   |
|  | Harisol Blue 140 LIQ        | Blue 140     | 2-3      | 2-3   |

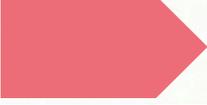
| Shade<br>PDR 2%<br>LIQ 5%   | Item Name                  | Colour Index | Fastness |       |
|---|----------------------------|--------------|----------|-------|
|   |                            |              | Light    | Water |
|    | Harisol Methyl Violet      | Violet 1     | 2-3      | 2-3   |
|    | Harisol Methyl Violet LIQ  | Violet 1     | 2-3      | 2-3   |
|    | Harisol Crystal Violet     | Violet 3     | 2-3      | 2-3   |
|    | Harisol Crystal Violet LIQ | Violet 3     | 2-3      | 2-3   |
|    | Harisol Ethyl Violet       | Violet 4     | 2-3      | 2-3   |
|   | Harisol Ethyl Violet LIQ   | Violet 4     | 2-3      | 2-3   |
|  | Harisol Rhodamine B        | Violet 10    | 2-3      | 2-3   |
|  | Harisol Rhodamine B LIQ    | Violet 10    | 2-3      | 2-3   |
|  | Harisol Magenta            | Violet 14    | 2-3      | 2-3   |
|  | Harisol Black RX           | Mixture      | 2-3      | 2-3   |
|  | Harisol Black CI           | Mixture      | 2-3      | 2-3   |

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# Acid Dyes

| Shade<br>PDR 2%<br>LIQ 5%   | Item Name             | Colour Index | Fastness |       |
|---|-----------------------|--------------|----------|-------|
|   |                       |              | Light    | Water |
|    | Haricid Red G         | Red 1        | 4-5      | 4-5   |
|    | Haricid Scarlet 3R    | Red 18       | 4        | 3     |
|    | Haricid Red 73        | Red 73       | 3-4      | 4-5   |
|    | Haricid Fast Red A    | Red 88       | 5        | 4     |
|    | Haricid Scarlet G     | Red 97       |          |       |
|   | Haricid Maroon V      | Red 119      | 5        | 5-6   |
|  | Haricid Red B         | Red 182      | 5        | 4     |
|  | Haricid Red 2B        | Red 361      | 6        | 5     |
|  | Haricid Red RN        | Red 410      | 5        | 4     |
|  | Haricid Orange II     | Orange 7     | 4        | 3-4   |
|  | Haricid Orange II LIQ | Orange 7     | 4        | 3-4   |
|  | Haricid Orange G      | Orange 10    | 4-5      | 3     |
|  | Haricid Orange SX     | Orange 60    | 5        | 3     |
|  | Haricid Yellow 17     | Yellow 17    |          |       |



| Shade<br>PDR 2%<br>LIQ 5%   | Item Name                        | Colour Index | Fastness |       |
|---|----------------------------------|--------------|----------|-------|
|   |                                  |              | Light    | Water |
|    | Haricid Metallic Yellow          | Yellow 36    | 3-4      | 4-5   |
|    | Haricid Metallic Yellow LIQ      | Yellow 36    | 3-4      | 4-5   |
|    | Haricid Yellow F                 | Yellow 42    | 4        | 5     |
|    | Haricid Yellow MR                | Yellow 151   | 5        | 4     |
|    | Haricid Yellow SS                | Yellow 199   | 5        | 3     |
|   | Nigrosine Black (Water soluble)  | Black 2      |          |       |
|  | Nigrosine Black (Spirit soluble) | Black 5      |          |       |
|  | Nigrosine Black (Oil soluble)    | Black 7      |          |       |

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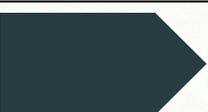
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# Reactive Dyes

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| Shade<br>PDR 2%<br>LIQ 5%   | Item Name                   | Colour Index | Fastness |       |
|---|-----------------------------|--------------|----------|-------|
|   |                             |              | Light    | Water |
|    | Hariactive Red Brown H4R    | Brown 9      |          |       |
|    | Hariactive Red M5B          | Red 2        | 3-4      | 3-4   |
|    | Hariactive Pink MB          | Red 74       | 3-4      | 4-5   |
|    | Hariactive Orange H2R       | Orange 13    | 3-4      | 5     |
|    | Hariactive Golden Yellow MR | Yellow 44    | 4-5      | 4     |
|   | Hariactive Yellow RR        | Yellow RR    |          |       |
|  | Hariactive Blue MR          | Blue 4       | 6        | 4     |
|  | Hariactive Magenta MB       | Violet 13    | 3-4      | 3-4   |
|  | Hariactive Fast Magenta     |              | 4        | 3     |
|  | Hariactive Black B          | Black 5      | 5        | 3     |
|  | Hariactive Black HN         | Black 8      | 4-5      | 4-5   |
|  | Hariactive Black 39         | Black 39     |          |       |
|  | Hariactive Black WNN        | Black WNN    |          |       |

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# Pigment Dispersion

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| Shade<br>PDR 2%<br>LIQ 5%   | Item Name          | Colour Index | Fastness |       |
|---|--------------------|--------------|----------|-------|
|   |                    |              | Light    | Water |
|    | Haricron Red 5     |              |          |       |
|    | Haricron Yellow 83 |              |          |       |
|    | Haricron Yellow    |              | 5        | 4     |
|    | Haricron Green 7   |              |          |       |
|    | Haricron Blue      |              | 5        | 4     |
|   | Haricron Blue 14   |              |          |       |
|  | Haricron Blue 15   |              |          |       |
|  | Haricron Violet 3  |              |          |       |
|  | Haricron Violet 23 |              |          |       |
|  | Haricron Violet 27 |              |          |       |
|  | Haricron Violet MR |              | 3-4      | 4     |
|  | Haricron Violet    |              | 3-4      | 4     |



| Shade<br>PDR 2%<br>LIQ 5%   | Item Name           | Colour Index | Fastness |       |
|---|---------------------|--------------|----------|-------|
|   |                     |              | Light    | Water |
|  | Haricron Violet HCM |              | 5        | 4     |
|  | Haricron Violet CB  |              | 3-4      | 4     |
|  | Haricron Violet SCM |              | 5        | 4     |
|  | Haricron Violet PR  |              | 5        | 4     |

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# Solvent Dyes

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|---|------------------------|--------------|----------|-------|
|   |                        |              | Light    | Water |
|    | Bismark Brown R Base   | Brown 12     |          |       |
|    | Bismark Brown Y/G Base | Brown 41     |          |       |
|    | Brown 2 RM             | Brown 45     |          |       |
|    | Brown 5 R              | Brown 48     |          |       |
|    | Rhodamine Base         | Red 49       |          |       |
|   | Fire Red G             | Red 89       |          |       |
|  | Chrysodine R Base      | Orange 1     |          |       |
|  | Chrysodine Y Base      | Orange 3     |          |       |
|  | Orange 59              | Orange 59    |          |       |
|  | Yellow R               | Yellow 82    |          |       |
|  | Victoria Blue B Base   | Blue 4       |          |       |
|  | Green GL               | Green        |          |       |
|  | Violet                 | Violet       |          |       |
|  | Methyl Violet Base     | Violet 8     |          |       |



| Shade<br>PDR 2%<br>LIQ 5%   | Item Name | Colour Index | Fastness |       |
|---|-----------|--------------|----------|-------|
|   |           |              | Light    | Water |
|  | Black RE  | Black 27     |          |       |
|  | Black RL  | Black 29     |          |       |

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# Food Colours

| Colour  | Common Name      | Food Colour No | C.I.No | E.C No | FD & C No |
|---|------------------|----------------|--------|--------|-----------|
|    | Tartrazine       | Yellow 4       | 19140  | E 102  | Yellow 5  |
|    | Sunset Yellow    | Yellow 3       | 15985  | E 110  | Yellow 6  |
|    | Carmoisine       | Red 3          | 14720  | E 122  |           |
|    | Ponceau 4R       | Red 7          | 16255  | E 124  |           |
|    | Amaranth         | Red 9          | 16185  | E 123  |           |
|   | Allura Red       | Red 17         | 16035  | E 129  | Red 40    |
|  | Brilliant Blue   | Blue 2         | 42090  | E 133  | Blue 1    |
|  | Indigo Carmine   | Blue 1         | 73015  | E 132  | Blue 2    |
|  | Erythrosine Red  | Red 14         | 45430  | E 127  | Red 3     |
|  | Black PN         | Black 1        | 28440  | E 151  |           |
|  | Red 2G           | Red 10         | 18050  | E 128  |           |
|  | Brown HT         | Brown 3        | 20285  | E 155  |           |
|  | Patent Blue V    | Blue 5         | 42051  | E 131  |           |
|  | Quinoline Yellow | Yellow 13      | 47005  | E 104  |           |

| D&C No.       | C.I. No. |
|---------------|----------|
| D&C Green 5   | 61570    |
| D&C Green 6   | 61565    |
| D&C Green 8   | 59040    |
| D&C Orange 4  | 15510    |
| D&C Red 6     | 15850    |
| D&C Red 7     | 15850:1  |
| D&C Red 17    | 26100    |
| D&C Red 21    | 45380:2  |
| D&C Red 22    | 45380    |
| D&C Red 33    | 17200    |
| D&C Violet 2  | 60725    |
| D&C Yellow 7  | 45350:1  |
| D&C Yellow 8  | 45350    |
| D&C Yellow 10 | 47005    |
| D&C Yellow 11 | 47000    |

### BLENDING FOOD COLOURS

|                           |
|---------------------------|
| <b>AGRICULTURAL GREEN</b> |
| <b>APPLE GREEN</b>        |
| <b>AQUA BLUE</b>          |
| <b>BLACK COLA</b>         |
| <b>BLACK CURRENT</b>      |
| <b>BRIGHT PINK</b>        |
| <b>BUTCHER'S RED</b>      |
| <b>CARAMEL</b>            |
| <b>CHOCOLATE BROWN</b>    |
| <b>RASPBERRY RED</b>      |
| <b>ROSE PINK</b>          |
| <b>ROYAL BLUE</b>         |
| <b>SAFFRON</b>            |
| <b>STRAWBERRY RED</b>     |
| <b>YOLK YELLOW</b>        |
| <b>VINO</b>               |
| <b>TOMATO RED</b>         |
| <b>SWEET YELLOW</b>       |
| <b>PEA GREEN</b>          |
| <b>ORANGE RED</b>         |
| <b>LIME GREEN</b>         |
| <b>LEMON YELLOW</b>       |
| <b>GRAPE JUICE</b>        |
| <b>EGG YELLOW</b>         |
| <b>DARK ORANGE</b>        |
| <b>COFFEE BROWN</b>       |
| <b>COCHONEAL RED</b>      |



## FOOD COLOURS

Primary food colours being easily soluble in water has wide application like in Foodstuff, Beverages, Animal feeds etc.

- Soft drinks & Beverages
- Pickles, Sauces & Seasonings
- Animal Feeds
- Bath Soaps
- Cheese
- Jams & Jellies
- Dessert Edible Ices & Confectionery
- Toothpaste
- Canned Products
- Decoration & coatings
- Shampoos
- Pesticides
- Baked Goods
- Alcoholic & Non-Alcoholic Drinks
- Washing Powder
- Tablets & capsules
- Writing Inks , Toiletry Products

| <b>Confectionery</b> | <b>Beverages</b> | <b>Proceed Food</b>           | <b>Bakery Products</b> |
|----------------------|------------------|-------------------------------|------------------------|
| Chocolates           | Soft Drinks      | Meat                          | Cookies                |
| Jellied candy        | Dry-mix          | Seasonings                    | Bread                  |
| Hard candy           | Juice            | Margarine                     | Cakes                  |
| Pan-coated candy     | Sports beverages | Processed Cheese              | Biscuits               |
| Chewing gum          |                  | Jams and jellies              | Cereals                |
| Candy wafers         |                  | Fruit flavoured or gelatines  | Pastries               |
|                      |                  | Pudding and pie filling mixes |                        |

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**WE SPECIALIZE IN PRECISE SHADE MATCHING TO MEET YOUR SPECIFIC REQUIREMENTS**

**WE ALSO SUPPLY COATING CHEMICALS, INSOLUBILISER, BIOCIDES, DEFOAMER, SIZING AGENT, SLIMICIDES, STRENGTH IMPROVER, DSR, WET STRENGTH AGENT, ETP RETENTION AND OPTICAL BRIGHTNER.**

### **Why Choose Hariram Industries?**

**Customization:** Specialized in tailoring our dyes to meet your specific textile needs.

**Quality Assurance:** Advanced manufacturing and R&D facilities ensure the highest quality and continuous innovation.

**Global Reach:** Trusted supplier worldwide, delivering consistent and reliable products.

**WE SPECIALIZE IN PRECISE SHADE MATCHING TO MEET YOUR SPECIFIC REQUIREMENTS**



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As a leader in the synthetic organic dyes market, Hariram Industries is your go-to partner for high-quality, innovative, and customer-centric dye solutions.

Contact us today to discuss your requirements and request a customized solution.

## Hariram Industries



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